

# Universal's 18 Inch Diameter Gear Head Standard Series

UNIVERSAL		MINIMUM FINISHED COIL INSIDE DIAMETER					18U STANDARD SERIES			
COIL HT.	F I.D.	STANDARD SERIES - MAGAZINE WIDTH (inches and mm)								
INCH mm	INCH mm	3/8" 9.52mm	1/2" 12.70mm	5/8" 15.88mm	3/4" 19.05mm	7/8" 22.22mm	1" 25.40mm	1-1/4" 31.75mm	1-1/2" 38.10mm	2" 50.80mm
1" 25.4	INCH mm	2.000 50.8	2.125 53.9	2.375 60.3	2.562 65.0	2.812 71.4	3.062 77.7	3.500 88.9	4.000 101.6	5.500 139.7
1-1/2" 38.1	INCH mm	2.000 50.8	2.125 53.9	2.375 60.3	2.562 65.0	2.812 71.4	3.062 77.7	3.500 88.9	4.000 101.6	5.500 139.7
2" 50.8	INCH mm	2.000 50.8	2.125 53.9	2.375 60.3	2.562 65.0	2.812 71.4	3.062 77.7	3.500 88.9	4.000 101.6	5.625 142.8
2-1/2" 63.5	INCH mm	2.031 51.5	2.187 55.5	2.406 61.1	2.593 65.8	2.843 72.2	3.062 77.7	3.500 88.9	4.000 101.6	5.687 144.4
3" 76.2	INCH mm	2.062 52.3	2.250 57.1	2.437 61.8	2.625 66.6	2.875 73.0	3.125 79.3	3.562 90.4	4.062 103.1	5.750 146.0
3-1/2" 88.9	INCH mm	2.156 54.7	2.312 58.7	2.500 63.5	2.687 68.2	2.937 74.5	3.156 80.1	3.593 91.2	4.093 103.9	5.812 147.6
4" 101.6	INCH mm	2.250 57.1	2.375 60.3	2.562 65.0	2.750 69.8	3.000 76.2	3.187 80.9	3.625 92.0	4.125 104.7	5.875 149.2
4-1/2" 114.3	INCH mm	2.375 60.3	2.500 63.5	2.687 68.2	2.875 73.0	3.093 78.5	3.281 83.3	3.687 93.6	4.187 106.3	5.937 150.7
5" 127.0	INCH mm	2.500 63.5	2.625 66.6	2.812 71.4	3.000 76.2	3.187 80.9	3.375 85.7	3.750 95.2	4.250 107.9	6.000 152.4
5-1/2" 139.7	INCH mm	2.687 68.2	2.812 71.4	2.968 75.3	3.125 79.3	3.312 84.1	3.500 88.9	3.875 98.4	4.312 109.5	6.125 155.5
6" 152.4	INCH mm	2.875 73.0	3.000 76.2	3.125 79.3	3.250 82.5	3.437 87.2	3.625 92.0	4.000 101.6	4.375 111.1	6.250 158.7
6-1/2" 165.1	INCH mm	3.062 77.7	3.187 80.9	3.312 84.1	3.500 88.9	3.593 91.2	3.750 95.2	4.125 104.7	4.500 114.3	6.437 163.4
7" 177.8	INCH mm	3.250 82.5	3.375 85.7	3.500 88.9	3.625 92.0	3.750 95.2	3.875 98.4	4.250 107.9	4.625 117.4	6.625 168.2
7-1/2" 190.5	INCH mm	3.500 88.9	3.593 91.2	3.718 94.4	3.812 96.8	4.000 101.6	4.125 104.7	4.437 112.6	4.812 122.2	6.875 174.6
8" 203.2	INCH mm	3.750 95.2	3.812 96.8	3.937 99.9	4.000 101.6	4.250 107.9	4.375 111.1	4.625 117.4	5.000 127.0	7.125 180.9

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